



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3307-00

Job Sheet 181029



Part No: RBE350A93-3307-00

Job Qty: 1 ea

Part Name: Tail Gearbox Seal Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3307-00 Rev 2A IPP Rev A 18.01.24 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	7/30/18	7/30/18	0.00	0.10	Small Fab-9		MLAS
110	QC	1 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		MLC 9-89
140	QC21-FG	1 Ea	7/30/18	7/30/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Assemble as per DWG. ***NOTE***see deviation attached.
Descriptions: 130 - Identify and Stock

AUG 1 5 010

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91253A540	Head Head Cap Screw	1 pcs (1 ea)	90-Start up Operation	5057169
RBE350A93-3307-00-01	Retractor	1 Ea (1 ea)	90-Start up Operation	5080010
RBE350A93-3307-00-03	Washer	1 Ea (1 ea)	90-Start up Operation	5076658
RBE350A93-3307-00-05	Hex Head Cap Screw	1 Ea (1 ea)	90-Start up Operation	5078671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91253A540	1	45	0
	RBE350A93-3307-00-01	1	7	0
	RBE350A93-3307-00-03	1	25	0
	RBE350A93-3307-00-05	1	1	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 11:07 AM dart.logan.david

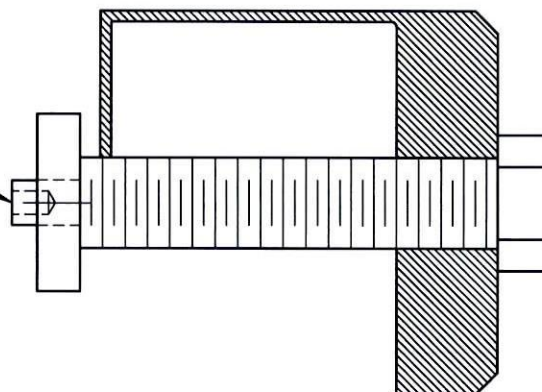


Date: 08/15/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOLS.	9/28/09	WP	DW
2	CH'D WASHER TO P/N -03 & S.F. TO 5. CH'D ALL THREAD TO HEX HEAD CAP SCREW P/N -05 & S.F. TO 3 PER D.W., DELETED -03 WELDMENT.	11/17/09	RJC	RW
2A	CORRECTED T/N WAS RBEA93-3307-00 IS RBE350A93-3307-00.	11/5/13	RJC	RW

PRESS EXPAND UNTIL IT
RETAINS WASHER YET STILL
ALLOWS WASHER TO ROTATE.



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	RETRACTOR	4140 Q&T	Ø2-1/4 x 2-3/8	2
			-03	1	WASHER	1018	Ø1 x 3/8	3
		B/O	-05	1	HEX HEAD CAP SCREW	STEEL	1/2-20 UNF x 3 MCMaster CARR #92620A750	4
	ASSY #							

RED BARN MACHINE	
TITLE TAIL GEARBOX SEAL EXTRACTOR	
DWG NO. RBE350A93-3307-00	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9/28/09
SHEET 1 of 4	
DRAWN BY: PERRITT APPROVED: <i>D. Perritt</i> HEAT TREAT: FINISH SPEC: USED ON MODEL EUROCOPTER AS350/355	